

AXLE SEAL INSERT REMOVAL INSTRUCTIONS



Step 1 – Place axle seal housing into counter bore of seal guide.



Step 2 – Place jaw A in cavity on top of insert.



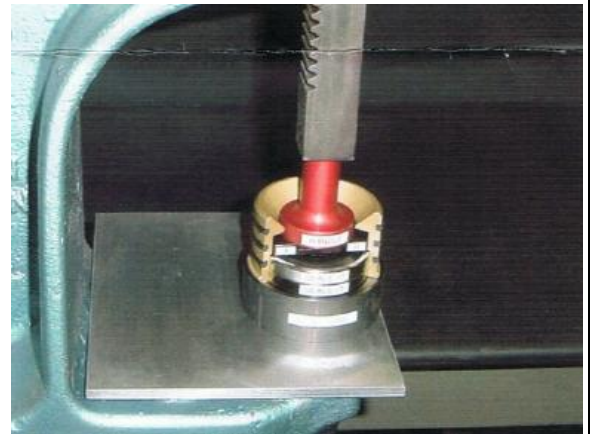
Step 3 – Place jaw B in cavity over screw.



Step 4 – Screw handle onto jaw A stud until tight.



Step 5 – Assembly ready for arbor press.



Step 6 – Place on flat surface in arbor press. Push old insert seals into seal guide.